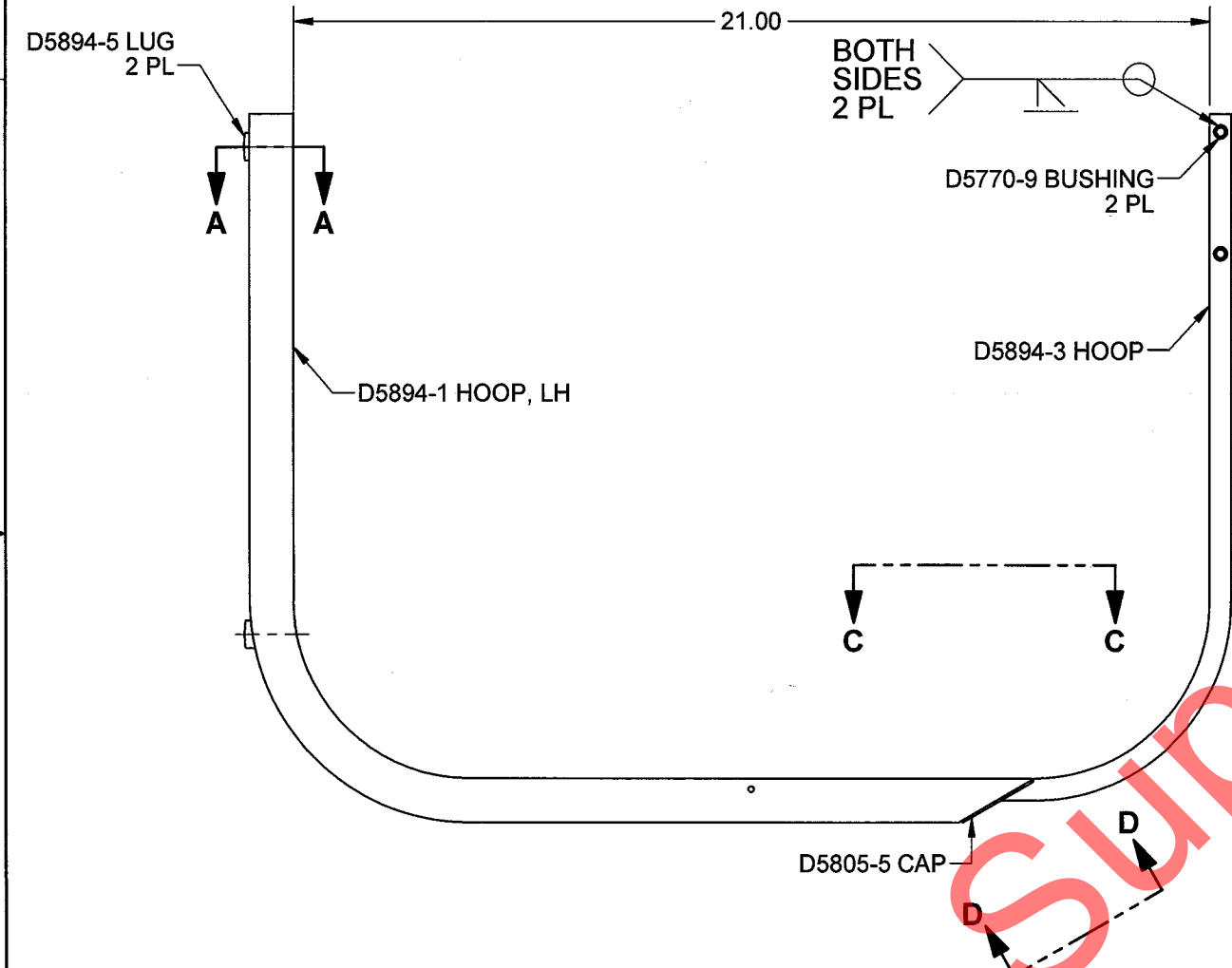
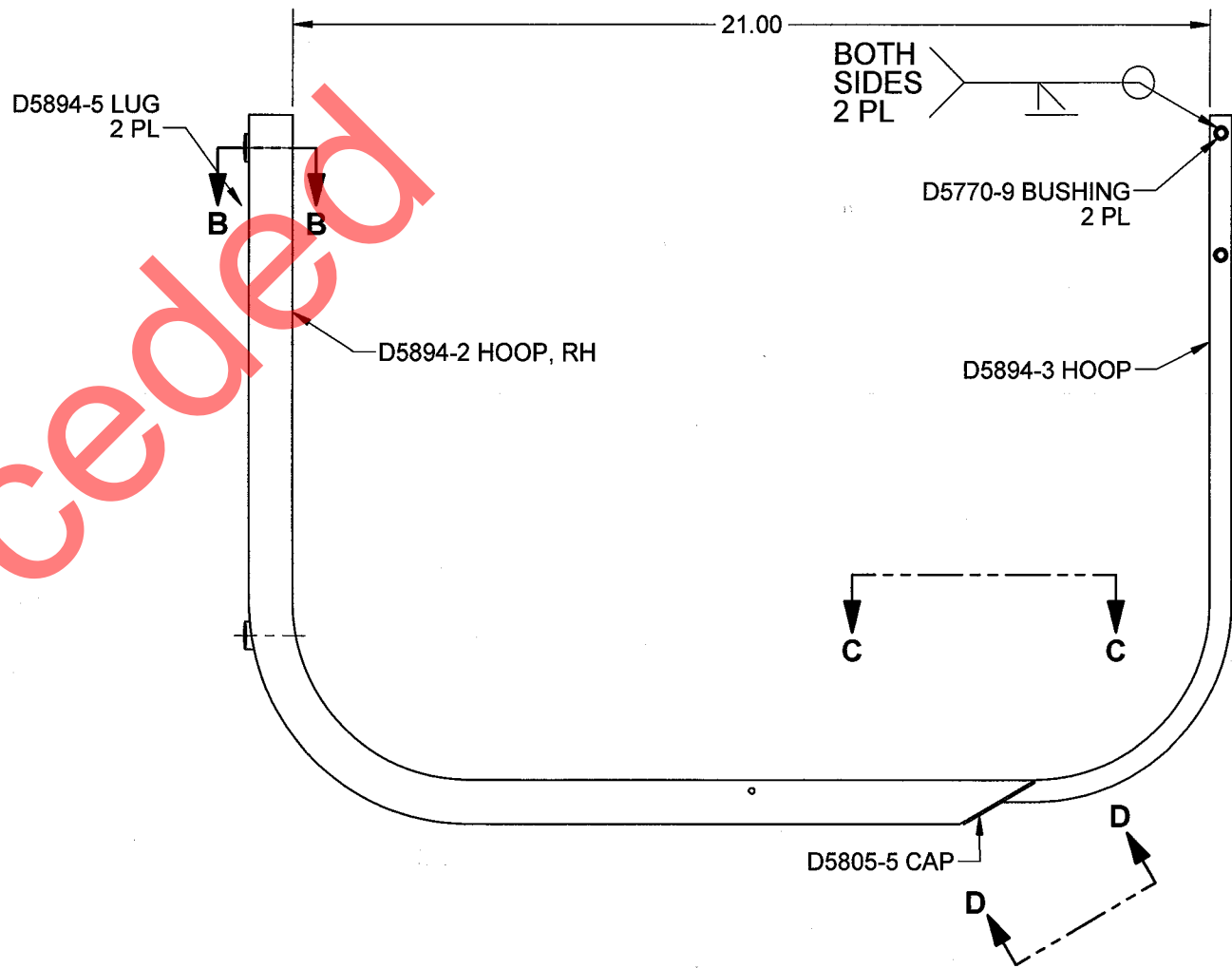


QTY -041	QTY -042	P/N	DESCRIPTION
X		D5894-041	AFT ATTACHMENT HOOP, LH
	X	D5894-042	AFT ATTACHMENT HOOP, RH
2	2	D5770-9	BUSHING
1	1	D5805-5	CAP
1		D5894-1	HOOP, LH
	1	D5894-2	HOOP, RH
1	1	D5894-3	HOOP
2	2	D5894-5	LUG



**D5894-041 AFT ATTACHMENT HOOP, LH**  
(DERIVED FROM AERO DESIGN P/N 90621-01-02)



**D5894-042 AFT ATTACHMENT HOOP, RH**  
(DERIVED FROM AERO DESIGN P/N 90621-01-01)

NOTES:

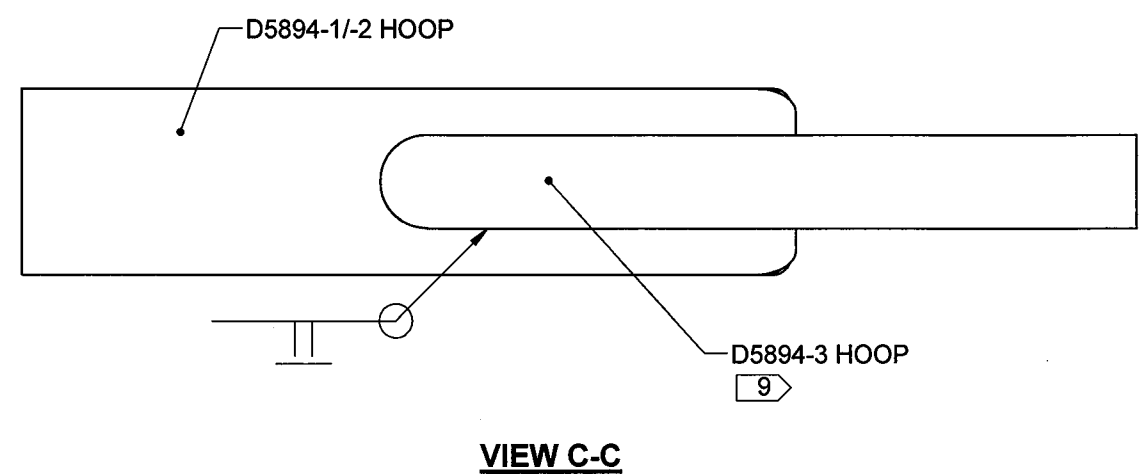
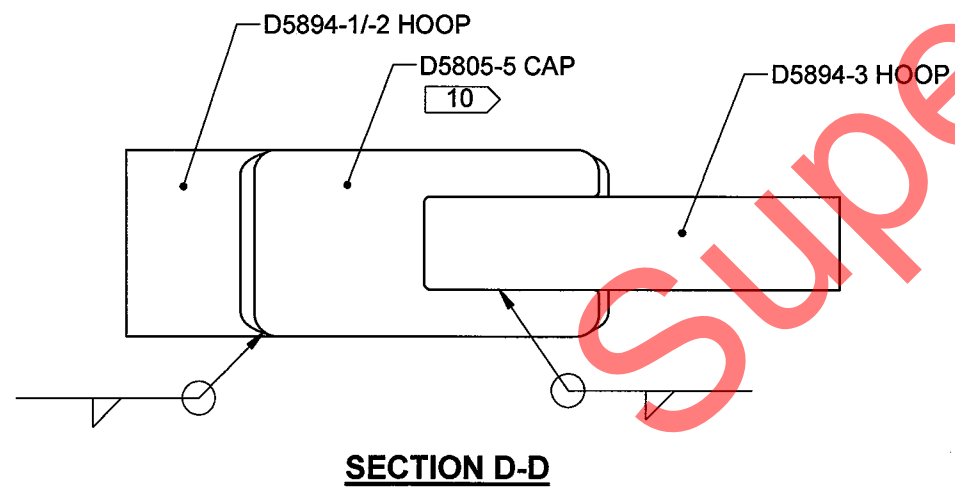
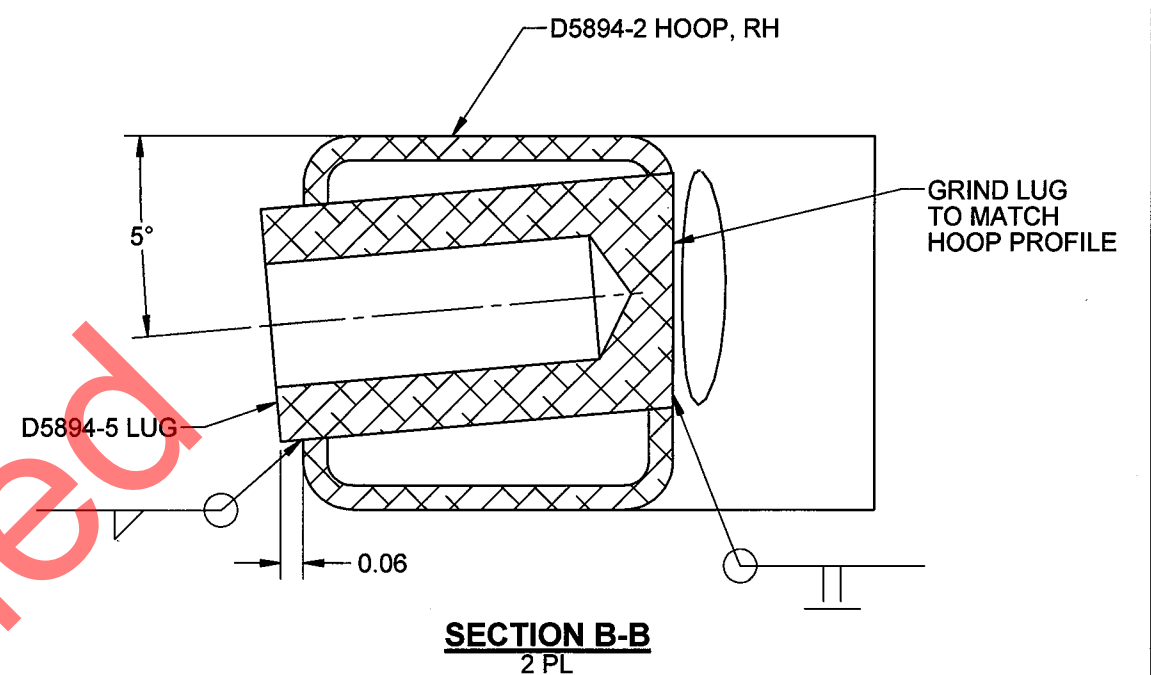
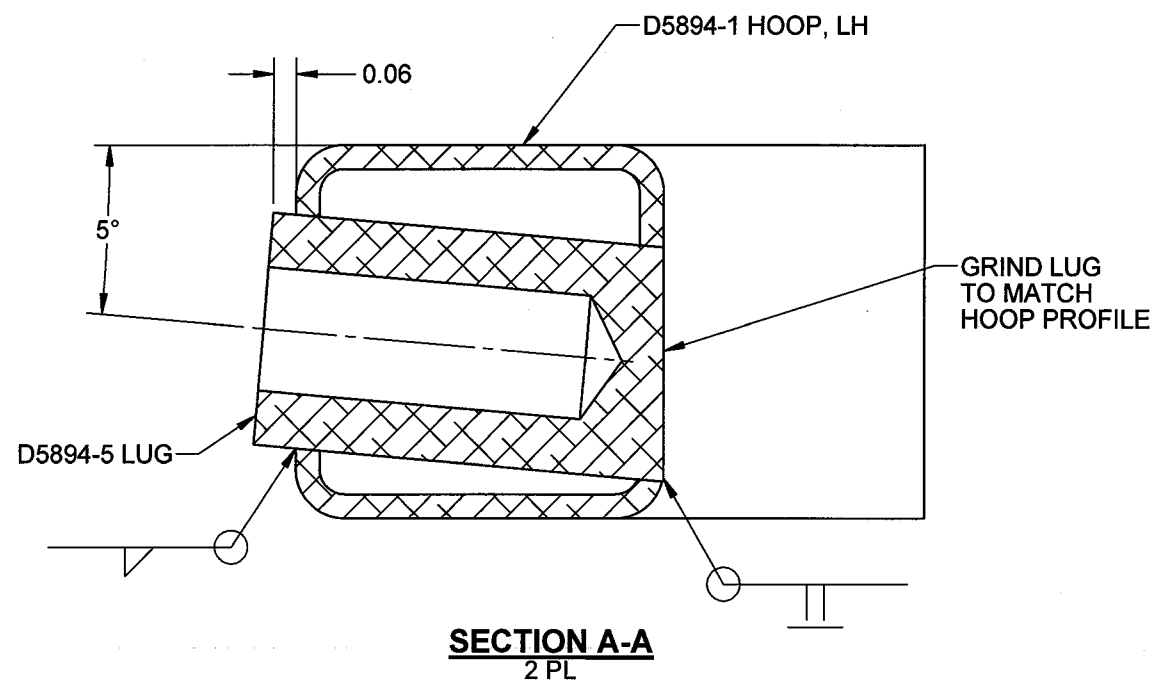
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: -041/-042: 2.49 lbs
- 8) WELD PER DART QSI 004. GRIND WELDS FLUSH IF REQUIRED
- 9) GRIND END OF D5894-3 HOOP TO FIT SLOT OF D5894-1/-2 HOOP
- 10) GRIND SLOT OF D5805-5 CAP TO FIT D5894-3 HOOP

RELEASED

2020 OCT 20  
H3 ECU 20-77

APPROVED

A	NEW ISSUE	ZF	20.04.09
REV.	DESCRIPTION	BY	DATE
DESIGN	WO	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5894	SHEET 1 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	AFT ATTACHMENT HOOP	NTS
DATE	20.04.09	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

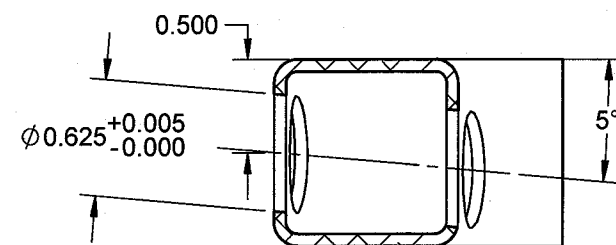


**RELEASED**  
2020 OCT 20

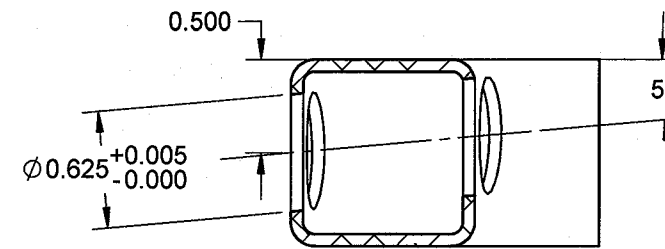
APPROVED

DESIGN	WO	<b>DART AEROSPACE LTD</b>	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5894</b>	SHEET 2 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>AFT ATTACHMENT HOOP</b>	NTS
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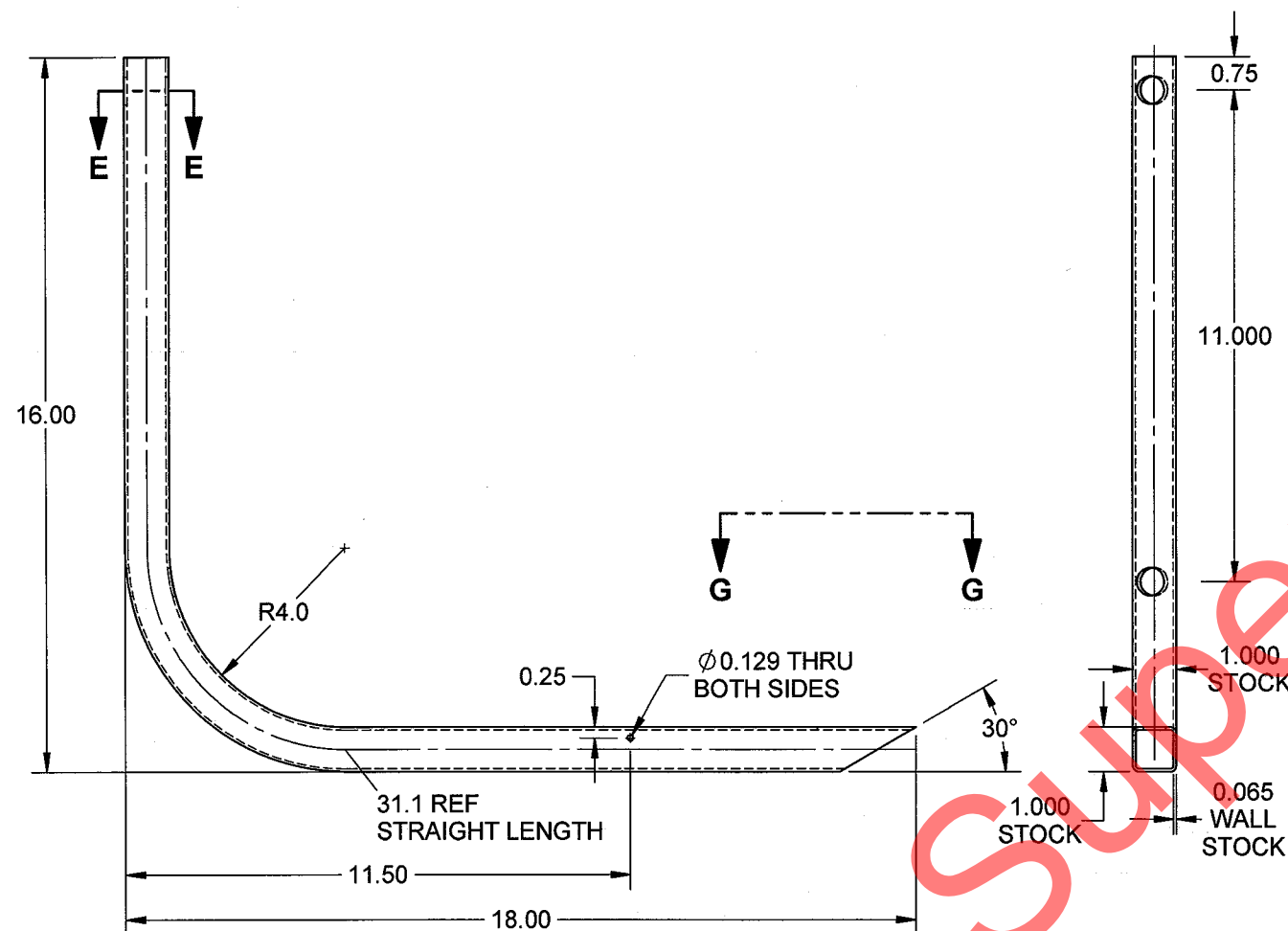
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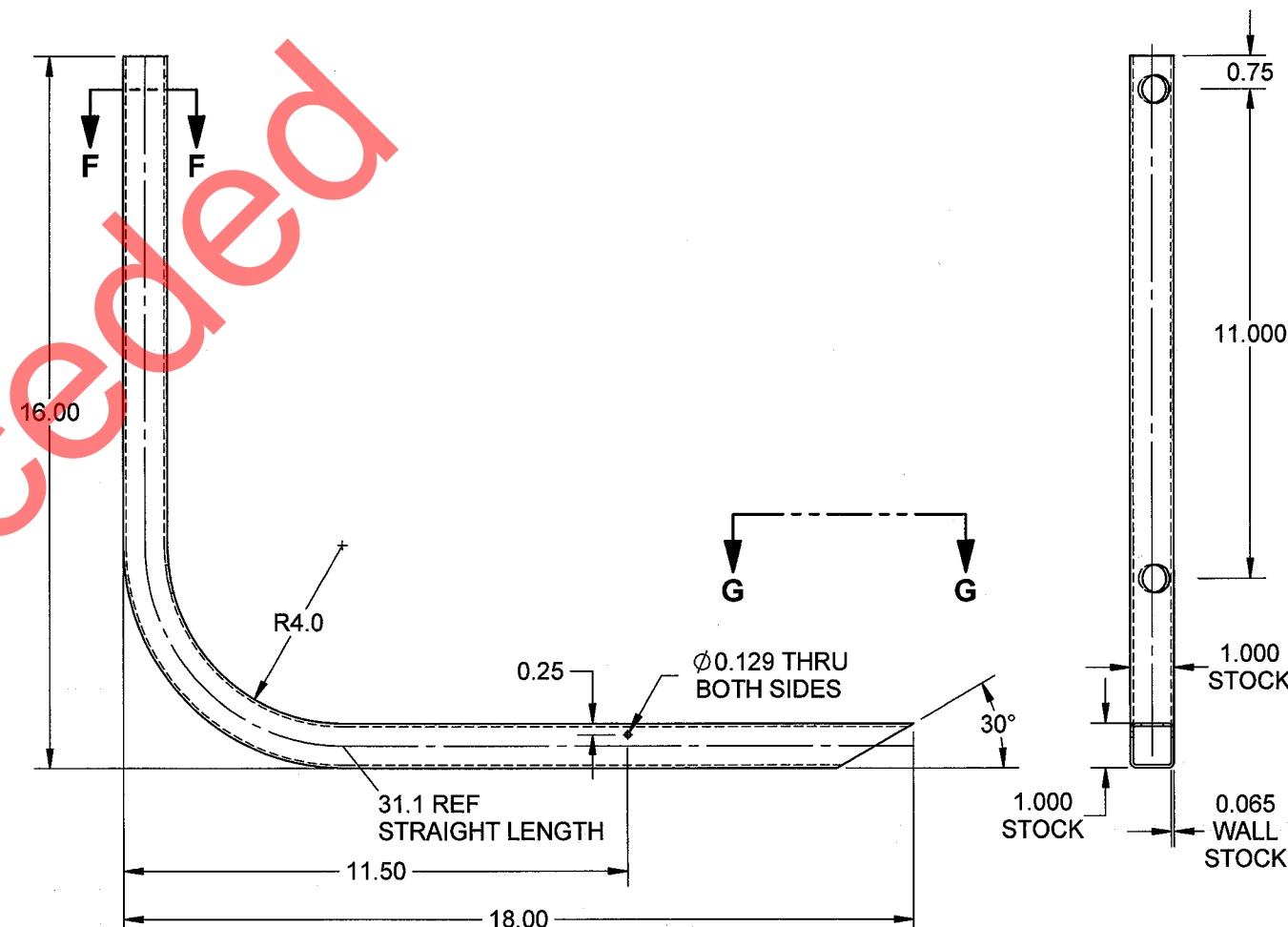
SECTION E-E  
2 PL



SECTION F-F  
2 PL



D5894-1 HOOP, LH

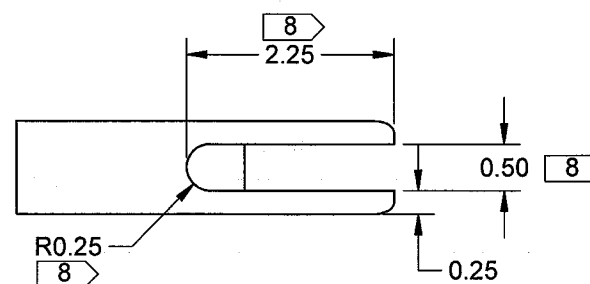


D5894-2 HOOP, RH

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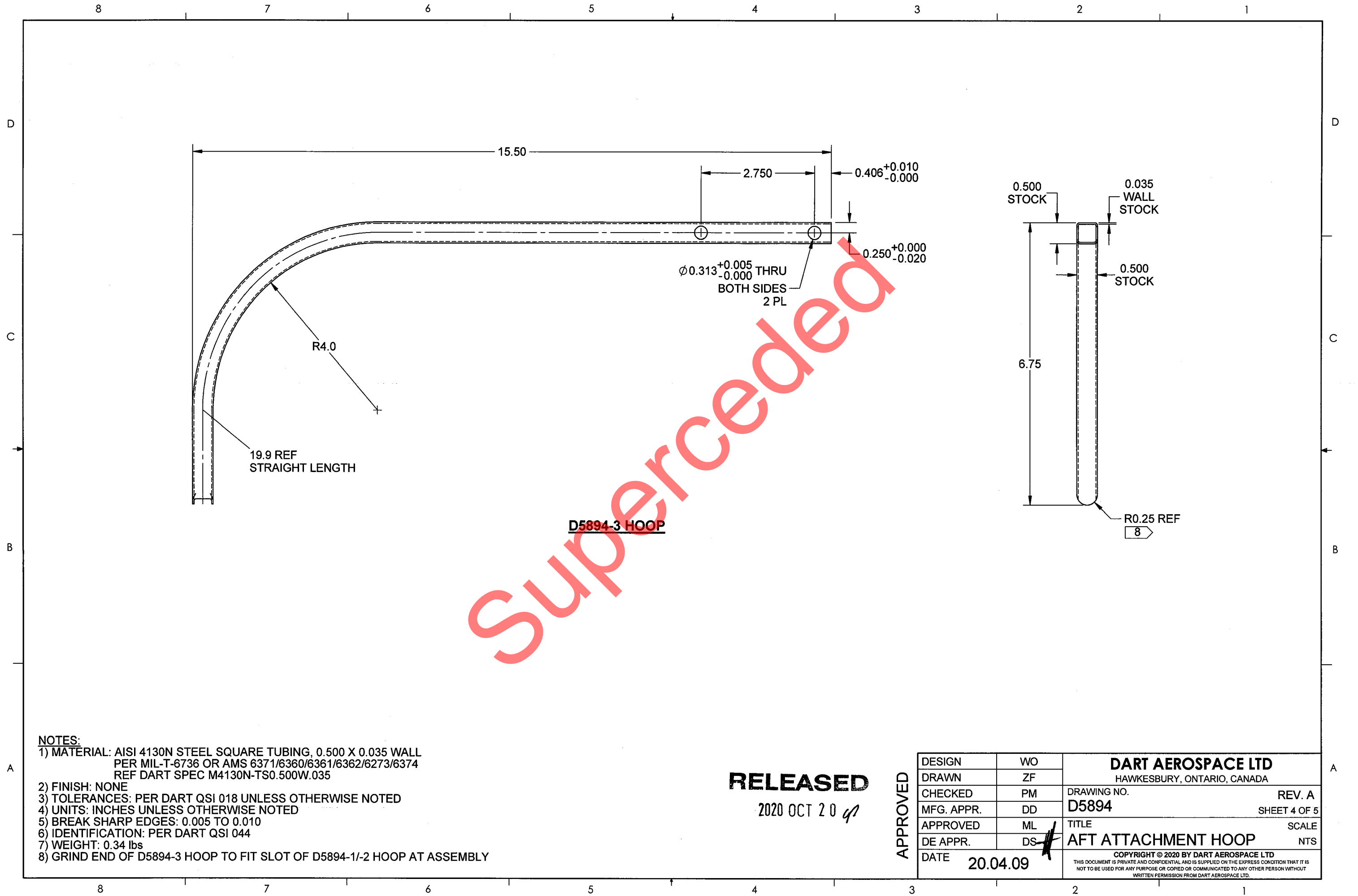
- NOTES:
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1.000 X 0.065 WALL PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6273/6374 REF DART SPEC M4130N-TS1.000W.065
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010
  - 6) IDENTIFICATION: PER DART QSI 044
  - 7) WEIGHT: -1/-2: 1.94 lbs
  - 8) GRIND SLOT TO FIT D5894-3 HOOP AT ASSEMBLY



VIEW G-G

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DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5894	SHEET 3 OF 5
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	AFT ATTACHMENT HOOP	NTS
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- NOTES:
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 0.500 X 0.035 WALL  
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6273/6374  
REF DART SPEC M4130N-TS0.500W.035
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010
  - 6) IDENTIFICATION: PER DART QSI 044
  - 7) WEIGHT: 0.34 lbs
  - 8) GRIND END OF D5894-3 HOOP TO FIT SLOT OF D5894-1/-2 HOOP AT ASSEMBLY

RELEASED  
2020 OCT 20

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DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	PM	DRAWING NO. D5894	REV. A
MFG. APPR.	DD	SHEET 4 OF 5	
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	AFT ATTACHMENT HOOP	NTS
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